

Date: Monday, 11/05/2009 1:39:39 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 47879	
Estimate Number : 13487	
P.O. Number :	Part Number : D38071
This Issue : 11/05/2009 S.O. No. :	Drawing Number : D3807 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 46630	Material :
Written By :	Due Date : 25/05/2009 Qty: 2 Um: Each
Checked & Approved By : <u>Julie Dawson</u>	
Comment : Est Rev:A 08-07-21 new issue DD verified by:ec Est Rev:B 09-03-04 rev.a as per dwg DD verified by:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MNEO60S063	NEOPRENE SHEET 0.063
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Comment: Qty.: 2.0138 sf(s)/Unit Total : 4.0275 sf(s)

NEOPRENE SHEET 0.063

batch: 111469 RB 9-5-14

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3807

Dwg Rev: A

Prog Rev: A

RB 9-5-14



2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

RB 9-5-14

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

209105/14 (x2)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify with Dart part # using yellow paint marker and Stock

Location: Finishing

A09-05-14 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/05/2009 1:39:39 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 47879

Part Number: D38071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/25/15 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-05-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

D3807-1 GASKET

D3807-3 GASKET

D3807-5 GASKET

D3807-7 GASKET

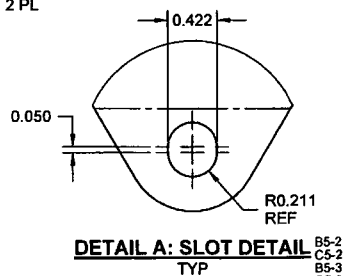
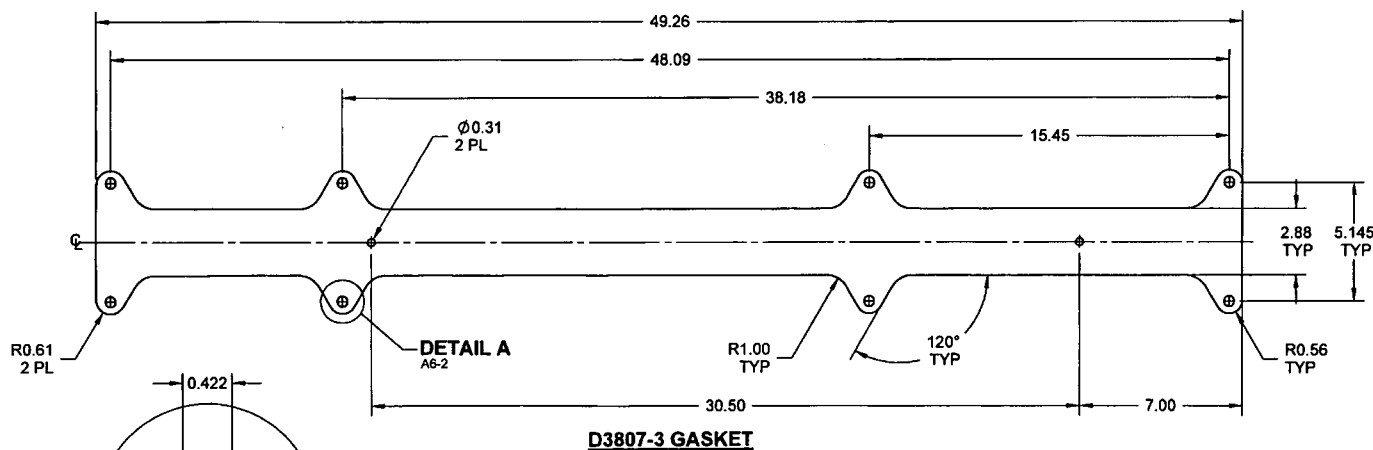
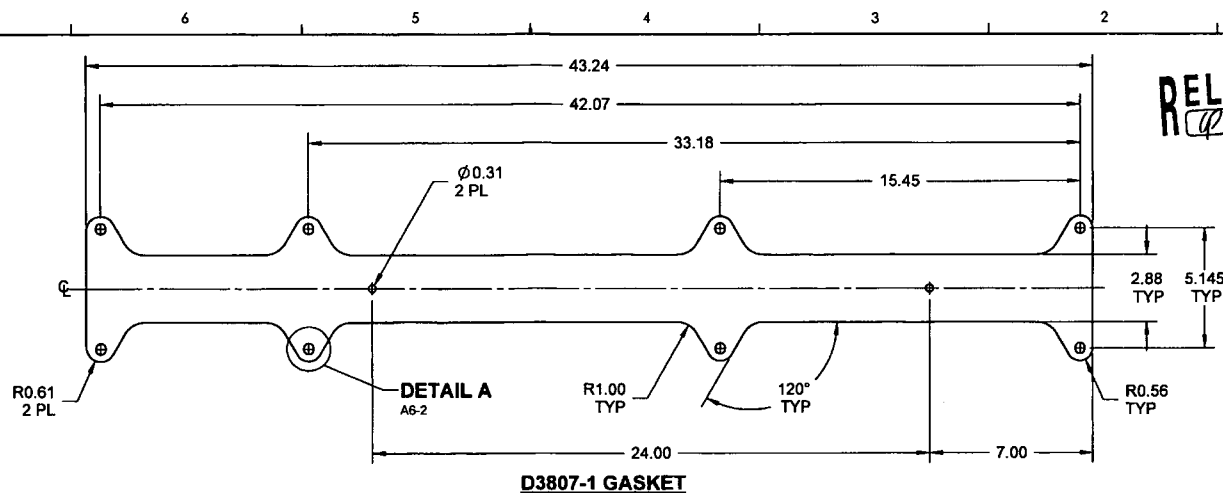
RELEASED
UP 09-03-03
per EGN 09-538

A	NEW ISSUE	DESCRIPTION	MB	08.11.21
REV.			BY	DATE
DESIGN	JP	DART AEROSPACE USA, INC.		
DRAWN	AS	PORT HADLOCK, WA		
CHECKED	AS	DRAWING NO.	REV. A	
MFG. APPR.	AS	D3807	SHEET 1 OF 3	
APPROVED	AS	TITLE	SCALE	
DE APPR.	AS	GASKET	NTS	
DATE	08.11.21	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRELIMINARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		

- NOTES:
- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
 - 7) WEIGHT:
D3807-1 = 0.32 lbs
D3807-3 = 0.36 lbs
D3807-5 = 0.32 lbs
D3807-7 = 0.33 lbs

NO. 17187
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RELEASED
09.03.07



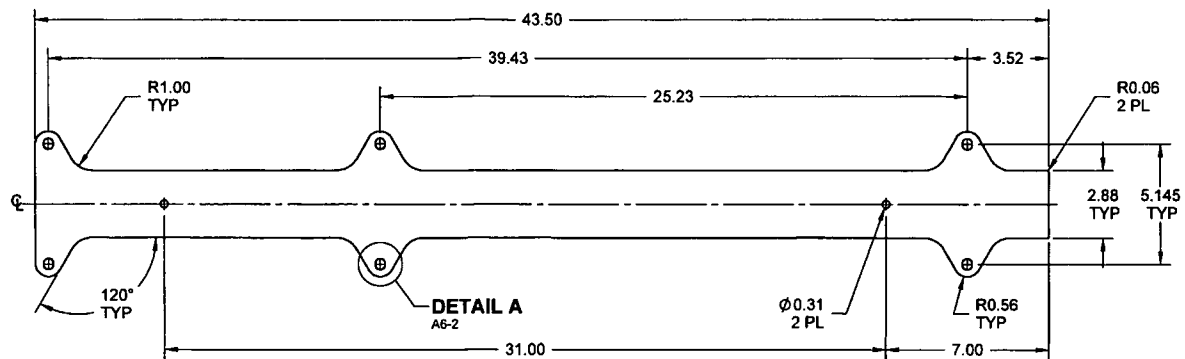
B5-2
C5-2
B5-3
C5-3

DESIGN	<i>W</i>	DART AEROSPACE USA, INC.	
DRAWN	<i>W</i>	PORT HADLOCK, WA	
CHECKED	<i>W</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>W</i>	D3807	SHEET 2 OF 3
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6.21
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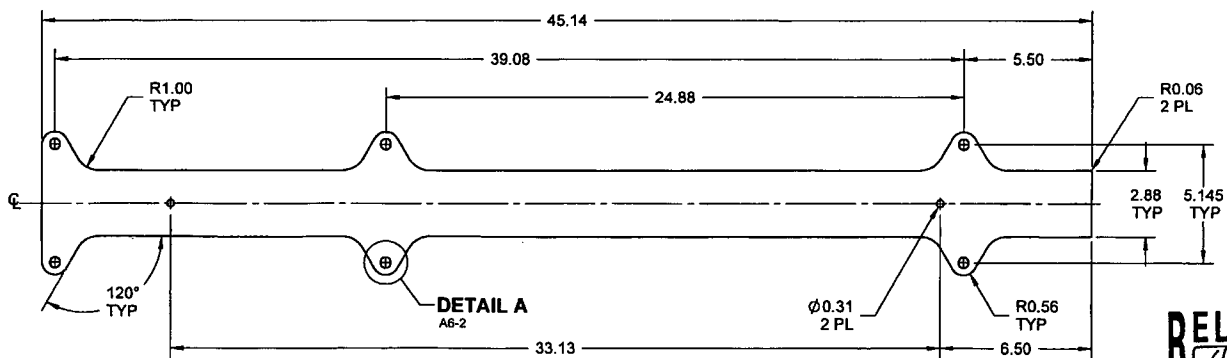
0.063
REF



D3807-5 GASKET

6.21
REF

0.063
REF



D3807-7 GASKET

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09.03.03

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CHECKED	<i>JS</i>	DRAWING NO. D3807	REV. A
MFG. APPR.	<i>JS</i>		SHEET 3 OF 3
APPROVED	<i>JS</i>	TITLE GASKET	SCALE
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